

# PRODUCT SPECIFICATION SHEET

## BELZONA 5892

FN10193



### GENERAL INFORMATION

#### Product Description

Cost effective, two component, high temperature coating, suitable for continuous immersion in aqueous/hydrocarbon systems up to 203°F (95°C). Also suitable for dry heat and steaming out up to 410°F (210°C). Exhibits excellent corrosion resistance at elevated temperatures and is resistant to a wide range of chemicals.

#### Application Areas

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the system is ideally suited for application to the following:

- |                             |                     |                 |
|-----------------------------|---------------------|-----------------|
| - Boiler Feed Water Systems | - Evaporators       | - Pipework      |
| - Condensate Tanks          | - Heat Exchangers   | - Separators    |
| - Condensers                | - Hot Water Vessels | - Storage Tanks |

### APPLICATION INFORMATION

#### Application Methods

Brush  
Heated Airless Spray (single component, plural component, spin spray)

#### Application Temperature

Application should ideally occur in the following ambient temperature range: 50°F (10°C) to 104°F (40°C)

#### Coverage Rate

The **Belzona 5892** should be applied in 2 coats to achieve a minimum thickness of 16 mil (400 microns).  
The theoretical coverage rate at 16 mils (400 microns) is 27 ft<sup>2</sup> (2.5m<sup>2</sup>)/liter.  
Refer to the Instructions for Use for practical coverage rate guidelines.

#### Cure Time

Cure times will vary depending on the ambient conditions. Consult the Belzona IFU for specific details.

#### Mixed Properties

Color	Grey or White
Density	1.49 g/cm <sup>3</sup>
Viscosity	600-800 P (72°F/22°C) & 4-8 P (122°F/50°C)
Gel Time	120-180 minutes (72°F/22°C)
Sag Resistance	>500 µm / >20 mils
60° Specular Gloss (ASTM D2457)	90 - 100 Gloss Units
VOC content (ASTM D2369 / EPA ref. 24)	0.58% / 8.60 g/L

#### Mixing Ratio (Base : Solidifier)

3.5 : 1 (pbv) and 5.8 : 1 (pbw)

#### Overcoat Window

Overcoat times will vary depending on the ambient conditions; consult the Belzona IFU for specific details.  
At 68°F (20°C), the maximum overcoat time will typically be 24 hours.

#### Working Life

The working life will vary according to the temperature. At 68°F (20°C), the usable life of mixed material will typically be 40 minutes. Consult the Belzona IFU for specific details.

*The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.*

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### ABRASION

#### Taber

Dry sliding abrasion resistance, when determined in accordance with ASTM D4060 using CS17 wheels, will typically result in:

15 mm<sup>3</sup> loss per 1000 cycles    194°F (90°C) cure

Wet sliding abrasion resistance, when determined in accordance with ASTM D4060 using H10 wheels, will typically result in:

576.5 mm<sup>3</sup> loss per 1000 cycles    212°F(100°C) cure

### ADHESION

#### Cleavage Adhesion

The Cleavage Strength when applied to grit blasted mild steel, as determined in accordance with ASTM D1062, will typically be:

1750 pli (306 N/mm)    (68°F/20°C cure & 68°F/20°C test)  
1610 pli (282 N/mm)    (212°F/100°C post-cure & 68°F/20°C test)  
1340 pli (234 N/mm)    (212°F/100°C post-cure & 212°F/100°C test)

#### Pull Off Adhesion

The PosiTest Dolly Pull Off Strength on 10mm thick grit blasted mild steel, as determined in accordance with ASTM D4541 and ISO 4624, will typically be:    >5500psi / >37.9 MPa

#### Tensile Shear Adhesion

The Tensile Shear Adhesion on grit blasted mild steel, as determined in accordance with ASTM D1002, will typically be:

Cure and Test Temperature	Tensile Shear Adhesion
68°F (20°C)	2790 psi (19.2 MPa)
140°F (60°C)	3070 psi (21.2 MPa)
212°F (100°C)	3380 psi (23.3 MPa)

### CHEMICAL ANALYSIS

The mixed **Belzona 5892** has been independently analyzed for halogens, heavy metals, and other corrosion-causing impurities in accordance with ASTM E165, ASTM D4327, and ASTM E1479. Typical results are displayed as follows:

Analyte	Total Concentration (ppm)
Fluoride	2
Chloride	6588
Bromide	ND (<121)
Sulfur	9
Nitrite	3
Nitrate	3
Antimony, Arsenic, Bismuth, Cadmium, Gallium, Indium, Lead, Mercury, Silver, Tin, Zinc	ND(<6)
	ND : Not Detected

### CHEMICAL RESISTANCE

When tested in accordance with ISO 2812 and ISO 4628, the coating demonstrates excellent resistance to a range of chemicals. For full details, see the Chemical Resistance Chart.

### COMPRESSIVE PROPERTIES

When determined in accordance with ASTM D695, typical values will be:

#### Compressive Yield Strength

10710 psi (73.8 MPa)    (68°F/20°C cure & 68°F/20°C test)  
12670 psi (87.4 MPa)    (212°F/100°C post-cure & 68°F/20°C test)  
6360 psi (43.9 MPa)    (212°F/100°C post-cure & 212°F/100°C test)

#### Compressive Modulus

1.66x10<sup>5</sup> psi (1140 MPa)    (68°F/20°C cure & 68°F/20°C test)  
1.55x10<sup>5</sup> psi (1070 MPa)    (212°F/100°C post-cure & 68°F/20°C test)  
1.28x10<sup>5</sup> psi (885 MPa)    (212°F/100°C post-cure & 212°F/100°C test)

### CORROSION PROTECTION

#### Cathodic Disbondment

When tested in accordance with ASTM G42 at 176°F/80°C, the average disbondment radius will typically be:    3.0 mm (0.118 in)

#### Salt Spray

When tested in accordance with ASTM B117, the coating will show no signs of failure after 1000 hours continuous exposure.

### ELECTRICAL PROPERTIES

When tested in accordance with ASTM D149, method A, with voltage rise of 2kV/s, typical value will be:  
Dielectric strength    49.7 kV/mm

### HARDNESS

The Shore D, Barcol and König pendulum hardness, when determined in accordance with ASTM D2240, ASTM D2583 and ISO 1522 respectively, will typically be:

	68°F (20°C) cure	212°F (100°C) post-cure
Shore D	84	86
Barcol (Model 935)	80	86
König damping time (s)	190	186

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### ELONGATION & TENSILE PROPERTIES

When determined in accordance with ASTM D638, typical values will be:

#### Tensile Strength

1970 psi (13.6 MPa) (68°F/20°C cure & 68°F/20°C test)  
 2750 psi (19.0 MPa) (212°F/100°C post-cure & 68°F/20°C test)  
 2590 psi (17.9 MPa) (212°F/100°C post-cure & 212°F/100°C test)

#### Elongation

0.35 % (68°F/20°C cure & 68°F/20°C test)  
 0.69 % (212°F/100°C post-cure & 68°F/20°C test)  
 0.68 % (212°F/100°C post-cure & 212°F/100°C test)

#### Young's Modulus

5.85x10<sup>5</sup> psi (4030 MPa) (68°F/20°C cure & 68°F/20°C test)  
 4.24x10<sup>5</sup> psi (2920 MPa) (212°F/100°C post-cure & 68°F/20°C test)  
 4.26x10<sup>5</sup> psi (2940 MPa) (212°F/100°C post-cure & 212°F/100°C test)

### EXPLOSIVE DECOMPRESSION

When tested in accordance with NACE TM0185 using a seawater/crude oil test fluid over-pressured with 1% carbon dioxide/99% methane, the coating exhibits no breakdown after a 21 day immersion period at 158°F (70°C) and 70 bar followed by decompression over 15 minutes.

### FLEXURAL PROPERTIES

When determined in accordance with ASTM D790, typical values will be:

#### Flexural Strength

5690 psi (39.2 MPa) (68°F/20°C cure & 68°F/20°C test)  
 9180 psi (63.3 MPa) (212°F/100°C post-cure & 68°F/20°C test)  
 7980 psi (55.0 MPa) (212°F/100°C post-cure & 212°F/100°C test)

#### Flexural Modulus

6.86x10<sup>5</sup> psi (4730 MPa) (68°F/20°C cure & 68°F/20°C test)  
 5.47x10<sup>5</sup> psi (3770 MPa) (212°F/100°C post-cure & 68°F/20°C test)  
 4.13x10<sup>5</sup> psi (2850 MPa) (212°F/100°C post-cure & 212°F/100°C test)

### HEAT RESISTANCE

#### Heat Distortion & Glass Transition Temperature (HDT & Tg)

The HDT and Tg when determined in accordance with ASTM D648 and ISO 11357-2 respectively, will typically be:

Cure temperature	HDT	Tg
68°F (20°C)	122°F (50°C)	129°F (54°C)
140°F (60°C)	203°F (95°C)	205°F (96°C)
176°F (80°C)	232°F (111°C)	243°F (117°C)
212°F (100°C)	262°F (128°C)	262°F (128°C)
248°F (120°C)	-	291°F (144°C)
302°F (150°C)	-	315°F (157°C)

#### Atlas Cell Cold Wall Immersion Test

When tested in accordance with NACE TM 0174 procedure A, the coating will exhibit no blistering or rusting (ASTM D714 rating 10; ASTM D610 rating 10) after 6 months immersion in water at 203°F (95°C).

#### Electrochemical Impedance Spectroscopy (EIS)

The EIS results ( $\log_{10}|Z|_{0.1\text{Hz}}$ ) determined in accordance with ISO 16773 following Atlas cell testing at 203°F (95°C) will be typically:

- a) Unexposed: 11.1 Ω.cm<sup>2</sup>
- b) Liquid Phase: 10.8 Ω.cm<sup>2</sup>
- c) Vapor Phase: 10.8 Ω.cm<sup>2</sup>

#### Immersion Resistance

Suitable for service at temperatures up to 203°F (95°C) but refer to chemical resistance data for chemical contact limitations.

#### Steam-out Resistance

The coating will exhibit no failure after 96 hours exposure to pressurised steam at 410°F (210°C)

#### Dry Heat Resistance

The indicated degradation temperature in air based on Differential Scanning Calorimetry (DSC) operated in accordance with ISO11357 is typically 446°F (230°C). For many applications the product is suitable down to -40°F (-40°C).

#### Resistance to Water Immersion

When tested in accordance with ISO 2812-2, the coating will show no signs of failure after 6 months continuous immersion in artificial seawater at 104°F (40°C).

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### IMPACT RESISTANCE

#### Izod Pendulum

Izod impact strength, when determined in accordance with ASTM D256, will typically be:

Notched: 2.1 KJ/m<sup>2</sup> (68°F/20°C cure & 68°F/20°C test)  
5.8 KJ/m<sup>2</sup> (212°F/100°C post-cure & 68°F/20°C test)

Un-notched: 2.3 KJ/m<sup>2</sup> (68°F/20°C cure & 68°F/20°C test)  
5.6 KJ/m<sup>2</sup> (212°F/100°C post-cure & 68°F/20°C test)

#### Falling Weight

The direct falling weight impact resistance when determined in accordance with ASTM D2794 will typically be:

0.19 kg.m (16.5 in.lbs) (68°F/20°C cure & 68°F/20°C test)  
0.35 kg.m (30.7 in.lbs) (212°F/100°C post-cure & 68°F/20°C test)

### THERMAL PROPERTIES

#### Thermal cycling

When tested in accordance with NACE TM0304 the coating exhibited no cracking after 252 cycles between +140°F and -22°F (+60°C and -30°C).

#### Low Temperature Thermal Shock

Coated steel panels will exhibit no blistering, cracking or delamination after multiple cycles of rapid cooling from 212°F (100°C) to -76°F (-60°C).

### THICK FILM CRACKING RESISTANCE

When tested in accordance with NACE TM0104 no cracking was experienced when applied at three times recommended thickness and exposed for 12 weeks in sea water at 104°F (40°C).

### SHELF LIFE

Separate base and solidifier components shall have a shelf life of 5 years from date of manufacture when stored in their original unopened containers between 32°F (0°C) and 86°F (30°C).

#### NSF/ANSI 61

Tested and certified by WQA against NSF/ANSI 61. For product use restrictions visit [www.wqa.org](http://www.wqa.org)



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### WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

### AVAILABILITY AND COST

**Belzona 5892** is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

### HEALTH AND SAFETY

Prior to using this material, please consult the relevant Safety Data Sheets.

### MANUFACTURER / SUPPLIER

Belzona Polymerics Ltd.  
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### TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

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