

# PRODUCT SPECIFICATION SHEET

## BELZONA 2221

FN10144



### GENERAL INFORMATION

#### Product Description:

A two-component, fluid consistency material based on blends of low, medium, and high molecular weight reactive polymers. Once combined, the base and solidifier form a tough, but highly flexible, elastomeric repair compound.

#### Application Areas:

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the material is ideally suited to the following applications where a pourable or brushable grade of elastomer is advantageous:

- Multi-purpose rubber repair
- Diaphragms
- Horizontal expansion joints
- Casting gaskets
- Casting flexible molds
- Protecting exposed threads

### APPLICATION INFORMATION

#### Working Life

The usable life will vary according to temperature. At 68°F (20°C) use all mixed material within 15 minutes.

#### Application Method

Plastic applicator or stiff bristle brush.

#### Application Temperature

41°F-104°F (5°C-40°C).

#### Overcoat

Will vary according to ambient temperature and humidity. See Belzona IFU for details.

#### Cure Time

Cure times will be reduced for thicker sections and extended for thinner applications. At a thickness of approximately 0.10 in. (0.25cm), allow to solidify for the times shown in the Belzona IFU before subjecting it to the conditions indicated.

#### Volume Capacity

The volume capacity is:  
53.8 cu.in (881cm<sup>3</sup>)/kg  
40.3 cu.in (661cm<sup>3</sup>)/750g unit

#### Coverage Rate

At 15 mils (375 microns) thickness, each 750g unit will cover 18.9sq.ft. (1.76m<sup>2</sup>).

#### Base Component

Appearance Black viscous liquid  
Density 1.05 g/cm<sup>3</sup>

#### Solidifier Component

Appearance Pale grey colored paste  
Density 1.39 g/cm<sup>3</sup>

#### Mixed Properties

Mixing Ratio by Weight (Base : Solidifier) 2.3 : 1  
Mixing Ratio by Volume (Base : Solidifier) 3 : 1  
Appearance Dark grey fluid  
Mixed Density 1.14 g/cm<sup>3</sup>

*The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.*

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### ABRASION

#### Taber

When tested in accordance with ASTM D 4060, the Taber abrasion resistance with 1kg load will typically be:

**7 day cure at 68°F (20°C)**

H18 Wheels (Wet) 88 mm<sup>3</sup> loss per 1000 cycles  
 H18 Wheels (Dry) 313 mm<sup>3</sup> loss per 1000 cycles

### ADHESION

#### 90° Peel Adhesion

When tested in accordance with ASTM D429 (modified), and used in conjunction with the recommended surface conditioner typical adhesion values will be:

Substrate	Maximum Adhesion	Average Peel Adhesion	Failure Mode
Grit Blasted Mild Steel	159 pli 2839 kg/m	133 pli 2367 kg/m	Cohesive in Elastomer

#### 180° Peel Adhesion

When tested in accordance with ASTM D413, and used in conjunction with the recommended surface conditioner typical adhesion values will be:

Substrate	Maximum Adhesion	Average Peel Adhesion	Failure Mode
EPDM (Shore A: 75)	33 pli 584 kg/m	9 pli 166 kg/m	Cohesive in Substrate
Nitrile (Shore A: 77)	39 pli 697 kg/m	18 pli 317 kg/m	Cohesive in Substrate
Neoprene (Shore A: 83)	40 pli 723 kg/m	15 pli 275 kg/m	Cohesive in Substrate
Natural Rubber (Shore A: 51)	9 pli 163 kg/m	2 pli 40 kg/m	Cohesive in Substrate
Commercial Rubber (Natural/SBR) (Shore A: 72)	24 pli 431 kg/m	6 pli 116 kg/m	Cohesive in Substrate

### CHEMICAL RESISTANCE

Once fully cured, the material will demonstrate excellent resistance to a range of chemicals including dilute inorganic acids and alkalis.

\* For a more detailed description of chemical resistance properties, refer to relevant Chemical Resistance chart.

### COMPRESSION SET

When tested in accordance with BS 903 part A6 the compression set value will typically be:

35% 30 minutes recovery  
 16% 6 hours recovery

### ELECTRICAL PROPERTIES

#### Dielectric Strength

When tested in accordance with ASTM D149 the dielectric strength will typically be 6.4 kV/mm when tested at 500 V/s

#### Dielectric Constant

When tested in accordance with ASTM D150 the dielectric constant will typically be 5.8 when tested at 1.0 V and 100 Hz

#### Dissipation Factor

When tested in accordance with ASTM D150 the dissipation factor will typically be 0.104 when tested at 1.0 V and 100 Hz

#### Surface Resistivity

When tested in accordance with ASTM D257 the surface resistivity will typically be  $4.41 \times 10^{11} \Omega$  when tested at 500 V DC

#### Volume Resistivity

When tested in accordance with ASTM D257 the volume resistivity will typically be  $8.08 \times 10^{10} \Omega\text{cm}$  when tested at 500 V DC

### ELONGATION & TENSILE PROPERTIES

When tested in accordance with ASTM D412 (Die C), typical values will be:

<b>Elongation</b>	<b>Cure at 68°F (20°C)</b>
1000%	24 hours
1000%	7 days
<b>Tensile Strength</b>	<b>Cure at 68°F (20°C)</b>
900 psi (6.20 MPa)	24 hrs
1500psi (10.34 MPa)	7 days
<b>Tensile Modulus</b>	<b>Cure at 68°F (20°C)</b>
55 psi (0.38 MPa)	7 days

### EXPANSION JOINTS

When tested in accordance with a modified version of ASTM C719 on concrete and steel substrates using an appropriate conditioner the material is qualified as a Class 25 sealant for  $\pm 25\%$  movement.

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### HARDNESS

When determined in accordance with ASTM D2240, typical values will be:

<b>Shore A</b>	<b>Cure at 68°F (20°C)</b>
69	24 hrs
73	7 days

### TEAR STRENGTH

When tested in accordance with ASTM D624 typical values will be:

<b>Tear Strength</b>	<b>Cure at 68°F (20°C)</b>
190 pli (3392 kg/m)	24 hrs
230 pli (4106 kg/m)	7 days

### HEAT RESISTANCE

#### Heat Resistance

For many typical applications the product will be suitable for operation in the temperature range -40°F to 150°F (-40°C to 65°C).

### SHELF LIFE

Separate base and solidifier components shall have a shelf life of 3 years from date of manufacture when stored in their original unopened containers between 32°F (0°C) and 86°F (30°C).

### WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO, etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

### AVAILABILITY AND COST

**Belzona 2221** is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

### MANUFACTURER

Belzona Polymerics Ltd.  
Claro Road, Harrogate,  
HG1 4DS, UK

Belzona Inc.  
2000 N.W. 88<sup>th</sup> Court,  
Miami, Florida, USA, 33172

### HEALTH AND SAFETY

Prior to using this material, please consult the relevant Material Safety Data Sheets.

### TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

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