MATERIAL SAFETY DATA SHEET
In compliance with OSHA 29 CFR 1910.1200
N.ap means Not Applicable NIA means No Information Available

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SECTION I - PRODUCT IDENTIFICATION

PRODUCT NUMBER : 1125/1525-1526
PRODUCT NAME : Belzona® 2521
PRODUCT CLASS : Modified epoxy-cycloaliphatic amine

SECTION II - HAZARDOUS INGREDIENTS/TOXICOLOGICAL DATA

Hazardous Components	% by Weight	CAS Number	Exposure Limits OSHA PEL mg/m^3	ACGIH TLV ppm	ACGIH TLV mg/m^3	Toxicity LD_{50} Oral mg/Kg	LD_{50} Dermal mg/Kg	LC_{50} Inhal ppm
Epoxy resin (number average MW<=700)	10-20	25068-38-6	NIA	NIA	NIA	>5000	NIA	NIA
4'4-methylenebis (cyclohexanamine)	30-50	1761-71-3	NIA	NIA	NIA	>625	>2110	>10 mg/L/1hr (No deaths)
2,4,6 Tris(dimethyl amino methyl)phenol	30-50	90-72-2	NIA	NIA	NIA	1670	1400	NIA
Benzyl alcohol	2.5-10	100-51-6	NIA	NIA	NIA	1230	NIA	NIA

CARCINOGENICITY

No data is available for the mixture, however, none of the ingredients are listed as carcinogens by OSHA, NTP, ACGIH or IARC.

SECTION III - PHYSICAL DATA

APPEARANCE AND ODOR : Gray thixotropic liquid with ammoniacal odor.
BOILING POINT : NIA
VAPOR PRESSURE : NIA
EVAPORATION RATE : NIA
SOLUBILITY IN WATER : Moderate
SPECIFIC GRAVITY : 1.07
VAPOR DENSITY : Heavier than air
% VOLATILE BY VOLUME : 0

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT : >99°C
TEST METHOD : Closed cup

EXPLOSION LIMITS LOWER : NIA
UPPER : NIA

OSHA FLAMMABILITY CLASS : N.ap
FLAMMABILITY INDEX (NFPA) : 1 Slight
REACTIVITY INDEX (NFPA) : 1 Slight
HEALTH HAZARD (NFPA) : 3 Serious
EXTINGUISHING MEDIA : Water fog (not a direct stream of water), foam, carbon dioxide, dry chemical.

SPECIAL FIRE FIGHTING PROCEDURES
Wear protective clothing and use self-contained breathing apparatus. Full bunker gear should be worn in extreme cases. Use sand to contain burning material.

UNUSUAL FIRE AND EXPLOSION HAZARDS
Decomposition and combustion products may be hazardous.

SECTION V - HEALTH HAZARDS

ROUTE(S) OF ENTRY : Skin contact, skin absorption, eye contact, inhalation and ingestion.
PRIME HAZARD(S) : Corrosive.

EFFECTS OF EXPOSURE
Acute : Causes burns to skin and eyes. Harmful if swallowed. Irritating to respiratory system. May cause sensitization by skin contact.
Chronic : None known.

EMERGENCY AND FIRST AID PROCEDURES
Inhalation : If symptoms are experienced, remove source of contamination and/or move victim to fresh air. If recovery is delayed or there are signs of distress obtain medical attention immediately.

Eye contact : Flush eyes with water for 15 minutes. Immediate first aid is necessary to prevent eye damage. Seek medical advice if any irritation persists.

Skin contact : Immediately remove excess with a clean cloth and wash skin thoroughly with soap and water. If irritation or inflammation persists, seek medical advice.

Ingestion : If swallowed, do not induce vomiting. Rinse mouth with water and drink 1 cup of water every 10 minutes for 30 minutes. Call TAMPA BAY Regional Poison Center (Tel.No.1-800-282-3171) and/or seek medical advice.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
Skin, eye and respiratory conditions.

SECTION VI - REACTIVITY DATA

STABILITY : Stable under recommended storage conditions.
STABILITY CONDITIONS TO AVOID : N.ap

INCOMPATIBILITY (MATERIALS TO AVOID CONTACT WITH)
Strong oxidizing agents and acids under uncontrolled conditions.

HAZARDOUS DECOMPOSITION PRODUCTS
Gaseous combinations of carbon, hydrogen, nitrogen and oxygen may occur at elevated temperatures.

HAZARDOUS POLYMERIZATION
Hazardous polymerization will not occur when stored and used as directed.

POLYMERIZATION CONDITIONS TO AVOID
N.ap

SECTION VII - SPILL AND LEAK PROCEDURES

SPILLAGE
Absorb with an inert material (e.g. earth or sand). Sweep up, place into suitable labelled containers, seal and dispose of properly. Flush area with detergent and water.

WASTE DISPOSAL METHODS
Dispose of in accordance with Local, State and Federal Regulations.

SECTION VIII - SPECIAL PROTECTION INFORMATION

PERSONAL PROTECTIVE MEASURES

RESPIRATORY : In confined areas or where good natural/mechanical ventilation is not available, an appropriate NIOSH or MSHA approved respirator should be worn.

SKIN : Impermeable gloves, such as Neoprene or Nitrile. Wash hands with soap and water and use hand cream. Suitable protective clothing to minimize skin contact. Remove contaminated clothing and wash before reuse.

EYE : Safety glasses or goggles. Eyewash station.

MECHANICAL PROTECTIVE MEASURES

VENTILATION : Where adequate natural ventilation is not available provide suitable local exhaust ventilation.

OTHER PROTECTIVE EQUIPMENT

: Where there is a risk of contamination of footwear, safety boots should be worn and cleaned thoroughly before reuse.

OTHER COMMENTS

: Where machining or abrading of cured material leads to the production of respirable and/or nuisance dust, an appropriate NIOSH or MSHA approved respirator should be worn.

SECTION IX - SAFE HANDLING AND STORAGE

HANDLING AND STORAGE PRECAUTIONS

HANDLING

Avoid breathing vapors and contact with skin and eyes.

STORAGE

Overheating may cause containers to rupture. Containers should be stored under cool, dry conditions. Empty containers will retain residue and may be dangerous. Check all containers for leaks at regular intervals and before use.

HYGIENE PRACTICES

When using, do not eat, drink or smoke. Remove contaminated clothing and launder before reuse. Wash hands with soap and water after handling this product.

SECTION X - REGULATORY INFORMATION

SARA TITLE III - NOTIFICATION OF TOXIC CHEMICALS

None of the constituents of this product are subject to reporting requirements under section 313 of the Superfund Amendment and Reauthorization Act of 1986 (40 CFR Part 372).

DISCLAIMER

To the best of our knowledge, the information contained herein is accurate. However, some of the information presented and conclusions drawn are derived from sources other than direct test data on the product itself and while Belzona Inc. believe such sources to be reliable, the information is provided without any warranty regarding its correctness.
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