

Vol. XXI No.48



Demonstrated Longevity in an FGD Repair



Exterior of the FGD at the spray level



Severely damaged FRP pipe caused by lime slurry



Completed Belzona application to one of six lime slurry header pipes



Belzona repair after seventeen months in service

STATISTICS

CUSTOMER Coal-fired power plant, Cumberland City, TN, USA

APPLICATION DATE November 2005

SUBSTRATE Fiber Reinforced Polymer (FRP)

> PRODUCTS Belzona® 1391 Belzona® 5891

APPLICATION SITUATION Flue gas desulfurization scrubber operating at 200°F (93°C) comprised of five spray

levels each with six lime slurry pipes.

PROBLEM

Lime slurry from the four spray levels above had caused an existing polyurea coating to fail exposing the relatively soft FRP piping to the erosive forces of the lime slurry. Should the piping become holed, side streams would decrease the overall scrubbing efficiency resulting in increased operating costs.

APPLICATION METHOD

Belzona[®] 5891 and Belzona[®] 1391 were applied in accordance with a modified Belzona Know-How System Leaflet VPF-2.

BELZONA FACTS

Replacement of existing tapered FRP piping would have required an unacceptably long lead time and was considered prohibitively expensive. Belzona was selected because the repair can be conducted quickly and inexpensively in situ while providing the required abrasion, temperature, and chemical resistance.

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