# IN FOCUS: Roofing



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# LIQUID APPLIED ROOFING SYSTEMS

Roof integrity can often be jeopardised by various factors such as movement during freeze-thaw cycles, physical damage, rain and adverse weather conditions. These effects can prove highly detrimental and damaging to the roof's waterproofing capabilities.

All roofs can be compromised by these effects but flat roofs in particular can deteriorate extremely quickly. The lack of surface run-off causes this rapid deterioration as it produces a high quantity of surface water which can penetrate through the substrate. Other areas susceptible to damage include joints and seams, flashings, gutters and glazing bars as these are areas in which water can easily accumulate.

Once the problem area is identified, it is imperative that it is promptly addressed as deteriorating roofs can incur damage that can be detrimental to the building's structural integrity. Furthermore, the effects of water leakage can be extremely hazardous if for example the water comes into contact with electrical equipment.



Deteriorated flashings

#### **Common repair techniques**

There are many ways in which leaks are commonly fixed. One method is through the replacement of the damaged material with the same material, a like for like repair. Using the same material to replace the damaged material leaves the surface subject to further damage. While this method may temporarily repair the leak, the level of protection this can achieve is limited. As well as this, many original roof surfaces do not lend themselves to use for local repair. This method can also prove highly expensive, taking into account the costs required for the material replacement and the labour required for installation.

Other issues can further be identified when conventional repair techniques are used to rectify a leak. Common solutions use hot work, yet this can prove an unsafe, highly timeconsuming and a disruptive method of repair.

Alternative repair materials can be used, but these can contain hazardous solvents that can create numerous Health and Safety implications and incur big disruptions when used in public and commercial areas.



Leaking joints

# **IN FOCUS:** Roofing

#### EMERGENCY WATER AND WEATHERPROOFING SYSTEM

Belzona 3121 (MR7) is a twocomponent emergency repair and weatherproofing system for the sealing of all types of roof surfaces.

This liquid-applied material is designed for instant waterproofing and can be applied under most weather conditions.

#### Belzona 3121 will:

- » Simplify roofing maintenance
- » Repair easily in an emergency
- » Follow complex roof contours
- » Cure under adverse weather conditions
- » Adapt to roof movements
- » Bond strongly to most substrates



Belzona 3121 is a lightweight seamless membrane system that will bond strongly to a wide range of substrates including concrete, brick, copper, lead, cast iron, galvanised steel, asphalt and stone.

# Applications for Belzona 3121 include:

- » Parapet walls and coping stone joints
- » Vents
- » Joints and seams
- » Glazing bars
- » Gutter joints
- » Expansion joints



Scan the QR code to watch the Belzona 3121 YouTube video

# ROOFING PROTECTION WITH BELZONA



against ultra violet radiation.

Long-lasting working life

after application.

Application procedure

The European Technical Approval ETA-05/0075,

that the assumed working life of Belzona 3111

condition, having withstood various changes in

To successfully apply the Belzona roofing

is dependent on the substrate however the

Belzona conditioner is applied ensuring the

basic requirements are to ensure there are no

contaminants, all loose material is removed and

the substrate is dry. Subsequently, the appropriate

overcoat window is observed. Belzona 3111 can

then be applied by brushing through the Belzona

9311 (Reinforcement Sheet). After the first coat

has cured, the second coat is applied so that a

Belzona materials are low odour and low VOC

ensuring minimal disruption to operations. This

carried out in a busy school environment where

the leaking roof was repaired seamlessly without

interfering with the students and their studies.

can be seen in a recent roofing application

neat seamless finish is achieved.

**Minimise disruption** 

system, it is imperative that appropriate surface

preparation is performed. The level of preparation

issued by the British Board of Agrément, indicated

roofing system is 25 years. An application carried

out on a flat roof using Belzona 3111 demonstrates

this longevity. The roof was found to be in excellent

climate and movement, following a revisit 25 years

▶ In many ways these methods fall short of achieving a comprehensive repair that is cost-effective, non-intrusive, long-lasting and exceptional in terms of durability.

#### Benefits of liquid applied roofing systems

Liquid applied, solvent-free materials offer an alternative solution to traditional roof repair methods. Belzona 3111 (Flexible Membrane) is a liquid applied, one-component roofing membrane with a water based low odour formulation that eliminates Health and Safety issues of other traditional repairs providing a cost-effective and durable alternative.

#### Belzona 3111 will:

- Water and weatherproof the roof
- Simplify roofing maintenance
- Provide long-term protection 20 years+
- · Bond strongly to all types of roofing substrate
- Follow complex roof contours
- Avoid hot work and odour issues/implications

#### Versatile and flexible

Once cured, Belzona 3111 remains flexible in service allowing the roof structure to move but remain water-tight. (The system has 100% crosswise and 20% lengthwise elongation- BS2782 test). Belzona 3111 lends itself to application onto complex contours and local repairs. It bonds to the vast majority of porous and non-porous substrates including asphalt, felt, lead, glass, asbestos, aluminium, copper and concrete. This versatile material provides outstanding weather and waterproofing properties with excellent protection



Water resistant



Remains flexible in service



Easily applied by brush or roller



Belzona 3111 application in progress

# **IN FOCUS:** Roofing

# SUCCESSFUL RESTORATION OF ROOF IN CENTRAL LONDON Quick and resilient protection- here's the p-roof!

Following a successful roofing application, Belzona were approached again by a top FTSE 100 company to repair and protect a leaking roof in central London.

Despite the roof, covered in a single-ply membrane, appearing to be in good condition it was found to be leaking in several places. The client, a high profile finance company, required a quick, efficient and long-lasting solution to this problem as the leak was above a plant room containing sensitive electrical equipment, making it a business critical situation.

As the area was highly populated, the client also sought a low odour solution in order to ensure minimum disruption during application. They decided to use Belzona 3111 as its low odour and



Roof cleaned and prepared



First coat of Belzona 3111 being applied

cold curing formulation makes it ideal for use in public and commercial locations.

The application was carried out in accordance with Belzona Know-How System Leaflet RPA-1. The upper level roof was cleaned and prepared before application of a fully reinforced Belzona 3111 system.

The client expressed themselves thoroughly satisfied with the application. The Project Coordinator said, "The contractors who carried out the works did a great job in a professional manner and we experienced no interruptions to business or complaints throughout the entire project." He further added, "I will definitely be recommending Belzona in any future projects where their system can be utilised."



Surface conditioned to ensure good adhesion



Completed application

### ROOFING KNOW-HOW IN ACTION Roofing Case Studies

To access all these case studies and more visit khia.belzona.com. In the **Know-How Areas** section, click on **RPA Roof Problem Area** and choose from hundreds of case studies covering roofing applications.

Other Know-How areas include:

- Centrifugal Pumps
- Positive Displacement Pumps
- Heat Exchangers
- Mechanical Power Transmission
- Ships and Offshore Structures
- Fans, Blowers and Compressors
- Valves, Pipes and Fittings

- Solids Handling Machinery
- Tanks and Chemical Containment Areas
- Engines and Casings
- Gaskets, Seals and Shims
- Floor Problem Areas
- Wall Problem Areas

#### THE COMPLETE SOLUTION-LIQUID APPLIED ROOFING SYSTEM





Cold applied No hot work Winter and summer application



Unrivalled waterproofing Flexibility and high adhesion

#### BELZONA 3111

Water and weatherproofing properties with excellent protection against ultra violet radiation and lends itself to application onto complex contours.

With its ability to provide impermeability to liquids, but permeability to water vapor – allowing the roof to breathe – this product offers a solution to roof leaks



Follows complex contours

#### Suitable on:

- » Joints and seams
- » Gutters and standing water areas
- » Glazing bars and skylights
- » Flashings
- » Lead encapsulation
- Parapet walls and copings

# **IN FOCUS:** Roofing

#### THE BELZONA SOLUTION

#### Suitable on:

Through a global distribution network covering 120 countries, Belzona can provide a full 24 hour service as well as guidance and technical advice on the application of Belzona products. To find your local distributor, visit Belzona.com.



Complete supply and apply package

#### Experience

Since 1952, Belzona has provided global expertise in the development and manufacture of innovative repair and protection solutions. Across a range of industries, Belzona's track record has gained the confidence of countless engineers, contractors and maintenance personnel throughout the world.

#### Technology

Belzona products are engineered to withstand the most aggressive environments such as erosion, corrosion, abrasion, chemical attack and mechanical damage, extending life and improving efficiency of equipment and structures.





### LIQUID APPLIED COATING PROTECTS 28 ROOFS AT HOUSING ASSOCIATION Roofs coated with liquid applied waterproofing membrane

At a large housing association in Loughborough UK, a number of weathering problems were identified on a series of 28 flat roofs. Each of the roofs was deteriorated to varying degrees. In some areas, failing mineral felt and cracked asphalt substrate had led to water ingress. In other areas, the mortar between the parapet coping stone joints was failing, allowing water to penetrate through the brickwork below. On some of the parapets, strips of flashing tape had been installed over the coping stones joints to seal them but these had started to fail and required replacement using a more durable system.

The company required a robust, waterproof and weatherproof repair solution that would not only repair the damaged areas, but continue to protect the substrate against any future damage.

Following an inspection by a Belzona representative, a cold applied liquid coating for



Removal of debris and vegetation

long-term roof protection, Belzona 3111 (Flexible Membrane), was specified to repair the damaged roof areas. This coating was prescribed in conjunction with Belzona 9311 (Reinforcing Sheet), a specially woven, open mesh fabric designed to give the repair added durability and strength.

Belzona 3911 (PSC Surface Conditioner), a surface conditioner designed to prepare porous surfaces prior to application of a Belzona roof protection system, was also specified for the application, while Belzona 3921 (GSC Surface Conditioner) was also chosen to prepare non-porous areas.

Due to the versatility of the Belzona roofing system, the application team were able to facilitate a series of bespoke repairs specially designed for each different application situation. The tough, flexible and elastic polymeric film tightly follows all roof contours, encapsulating and providing long-lasting protection to every area of the roof.



Application onto complex contours



Long-term roof protection

For more information, please contact your local Belzona representative: